

DESIGN | ORIGINALITY | EXPERTISE



# ASTM STANDARDS

Keystone Ridge Designs uses a two coat powder coating process combining optimum corrosion protection with highest weatherability. The basis for the excellent corrosion resistance is Zinc Rich Primer. This two coat system warrants an optimum non-porous film as well as excellent UV protection through the use of high quality polyester powder coatings. The super-durable polyester powder coatings are designed to be AAMA 2604-05 compliant. AAMA 2604-05 is one of the highest industry standards available according to the American Architectural Manufacturers Association's specifications, ensuring five-year color retention and chalk resistance.

In order to be AAMA 2604-5 compliant the powder coating material must undergo testing under ASTM 3451. ASTM 3451 is a recommended list of test methods for evaluating a powder coating. Some of these tests include: Gloss Retention ASTM D523, Chalking ASTM D 4214, Salt Spray Resistance ASTM 117-90, Cross Hatch Adhesion ASTM D 3359, Mandrel Bend Testing ASTM D 522, and Impact Test ASTM D 2794-90.

Keystone Ridge Designs prides itself on providing a first class finish on all of its site amenities.

Paul Arnold  
Vice President, Operations  
Keystone Ridge Designs, Inc.



**PICTURED:**  
Pullman 6' Bench with Back

## PROPRIETARY STATEMENT

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