



Lamplighter Bench with Back 6' with Laser Cut

Gloss Black		Bronze	Hunter Green
LENGTH WIDTH HEIGHT SEAT HEIGHT WEIGHT	74 3/4" 23 5/8" 30 1/2" 14 1/2" 225 lbs.		

LAMPLIGHTER BENCH WITH BACK WITH LASER CUT

All Lamplighter pieces are Exclusive By Design[™].

KEYSHIELD® METAL FINISH

The trademarked KEYSHIELD® finish protects each piece of furniture from chipping, cracking, and UVA damage while providing unparalleled corrosion resistance. Steel products are finished with a two-coat powder coating process applied to a 7-15 mil thickness. Substrate preparation includes sandblasting to a white finish to remove all surface contaminants. The raw product then receives a corrosion-inhibiting phosphate coating prior to the application of the powder coating. The first coat applied to the substrate is zinc rich epoxy powder primer used exclusively on sandblasted parts. The second coat is a colored polyester powder coating. Both coats are electrostatically applied and oven cured according to powder coating manufacturing specifications to create a smooth, satin-like finish and a low-emitting non-porous armor.

FULLY ASSEMBLED UNIT

The Lamplighter bench with back is manufactured in the USA as a fully assembled unit to provide ultimate stability and avoid damage during transit to the site, saving time and money.

MATERIALS

Commercial-grade materials, at least 25% recycled raw steel, 100% recyclable steel; completely welded for optimum strength and stability according to Keystone Ridge Designs, Inc. CAD drawing; vertical 3/16" x 1 ½" steel straps evenly spaced at 1" apart; victorian style cast aluminum leg ends bolted to steel center with 3/8"-16-3 ½" stainless steel bolts; a ½" steel rod with 1/2"-13 all thread welded to each end is covered by a 1/8" x 7/8" O.D. tube and then secured to cast ends with a 1/2" stainless steel acorn nut.

PROPRIETARY STATEMENT

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